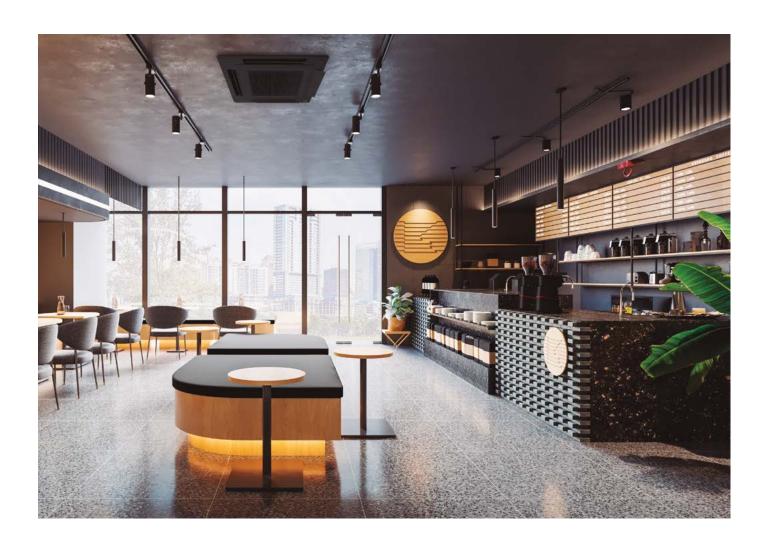
# Water heat exchanger for hydronic applications

Panasonic water heat exchanger available with ECOi (VRF) and ECO G (gas driven VRF) systems. Those are suitable not only for new projects but also for the old chiller systems to be replaced.



### Chiller replacement. Chilled water supply to fan coils

### Chiller replacement.

When some old chillers needed replacing at the end of their operational lifetime, ECO Gs with water heat exchangers enabled the project to be carried out in stages whilst still utilising the existing water pipe work and fan coils. This enabled the project to be delivered on time, to a restricted budget and avoided all issues regarding refrigerant in confined spaces.

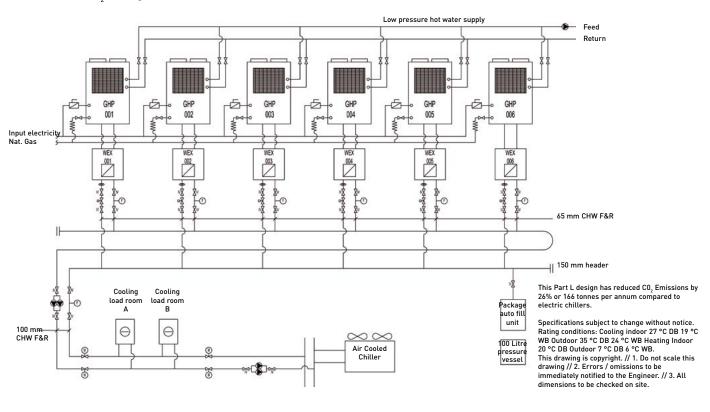




### Connection to 'close control' computer equipment.

### Computer room applications.

When all available electrical power needed to be utilised for the IT equipment for a leading international bank, the cooling load of over 450 kW had to be powered by gas. The outdoor units were connected via water heat exchangers to cooling coils inside the 'close control' units thereby maintaining a conditioned environment for temperature and humidity. By utilising the hot water function over 100 kW of hot water are supplied to the building and therefore the additional benefit of considerable  $CO_2$  savings is ensured.

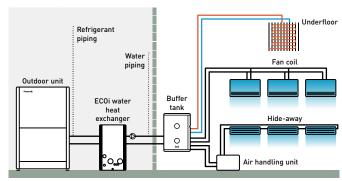


### ECOi water heat exchanger

Electrical VRF with water heat exchanger

 With this easy to install water heat exchanger unit, you can now cover projects up to 51 kW hot water demand or 44 kW on chilled application in an efficient and cost effective way

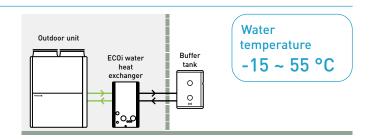
#### System example.



A buffer tank of minimum 280 l for 28 kW and 500 l for 50 kW is always needed.

# Example of Hotel renewal of existing chiller and boiler system with Panasonic ECO G and Aquarea mixed solution

ECO G and Aquarea are the smart solution for renewal Chiller / Boiler applications with annual running cost savings around 13600€.



### ECOi 2-Pipe with water heat exchanger for chilled and hot water production

# Water heat exchanger (WHE) for hydronic applications.

WHE for ECOi systems controlled by a CZ-RTC5B timer remote control.

Energy-efficient capacity control with superior external static pressure is now ready. Availability of easy vertical stacking allows installations in a limited space (up to 3 units)\*.

Stainless steel plate heat exchanger with anti-freeze protection control.

Change over between heating and cooling operation.

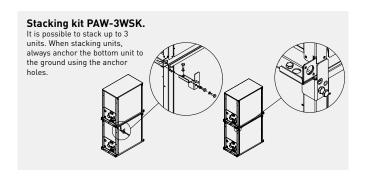


Hydrokit with A class water pump			PAW-250WP5G1	PAW-500WP5G1
Hydrokit without pump			PAW-250W5G1	PAW-500W5G1
Cooling capacity (A 35 °C, W 7 °C)		kW	25,0	50,0
Heating capacity		kW	28,0	56,0
Heating capacity (A +7 °C, W	45 °C)	kW	28,0	56,0
COP (A +7 °C, W 45 °C)		W/W	2,97	3,10
Energy efficiency class at 35	°C 1)		A++	A++
η <sub>s,h</sub> (LOT1) <sup>2)</sup>			152,0%	152,0%
Dimension	HxWxD	mm	1000 x 575 x 1110	1000 x 575 x 1110
Net weight		kg	135 (140 with pump)	155 (165 with pump)
Water pipe connector			Rp2 Female thread (50A)	Rp2 Female thread (50A)
Heating water flow (ΔT=5 K. 35 °C)		m³/h	5,16	10,32
Electric backup heater		kW	Not equipped	Not equipped
Flow switch			Equipped	Equipped
Water filter			Equipped	Equipped
Input power with A class wate	er pump / without pump	kW	0,329 / 0,024	0,574 / 0,024
Maximum current with A class water pump / without pump		Α	1,43 / 0,10	2,50 / 0,10
Outdoor unit			U-10ME2E8	U-20ME2E8
Sound pressure		dB(A)	56	60
Dimension	HxWxD	mm	1842 x 770 x 1000	1842 x 1540 x 1000
Net weight		kg	210	375
Piping diameter	Liquid	Inch (mm)	3/8 (9,52)	5/8 (15,88)
Piping diameter	Gas	Inch (mm)	7/8 (22,22)	1-1/8 (28,58)
Pipe length range / Pipe length for nominal capacity		m	170 / 7,5	170 / 7,5
Elevation difference (in / out)		m	50 (OU above) 35 (OU below)	50 (OU above) 35 (OU below)
Pre-charged pipe length / Additional gas amount (R410A)		m / g/m	0 < / Refer to manual	0 < / Refer to manual
Refrigerant (R410A) / CO <sub>2</sub> Eq.		kg	5,6 (need additional gas amount at site)	9,5 (need additional gas amount at site
Operating range	Heat Min~Max	°C	-11~+15 <sup>3)</sup>	-11~+15 <sup>3</sup>
Water outlet temperature	Cool Min~Max	°C	+5~+15	+5~+15
range	Heat Min~Max	°C	+35~+45	+35~+45

1) Unit efficiency energy level: Scale from A+++ to D. 2) Seasonal space cooling / heating energy efficiency following COMMISSION REGULATION (EU) 813/2013. 3) With accessory low temperature kit -25 ~ +15 °C. Available only as a spare part.

Performance calculation in agreement with Eurovent. Sound pressure measured at 1 m from the outdoor unit and at 1,5 m height.

Accessories	
PAW-3WSK	Stacking kit for vertically stacking up to 3 WHE [4 pieces per Kit]



### **Technical focus**

- · Heating, cooling and DHW
- · A class water pump included (only in P model)
- · Flexible modularity from 25 kW
- · Better partial load vs standard chiller system
- · Compatible with all centralized controllers
- · Maximum distance between outdoor unit and WHE: 170 m
- · Maximum hot water outlet temperature: 45 °C
- · Minimum chilled water outlet temperature: 5 °C
- Outdoor temperature range in heating mode: -11 °C to +15 °C (with low temperature kit -25 °C\*)





<sup>\*</sup> Stacking kit (PAW-3WSK) is necessary.

<sup>\*</sup> Available as a spare part.

## ECO G with water heat exchanger for chilled and hot water production

# Water heat exchanger (WHE) for hydronic applications.

WHE for ECO G system controlled by a timer remote control CZ-RTC5B.

Energy-efficient capacity control is now ready.

Availability of easy vertical stacking allows installations in a limited space (up to 3 units)\*.

Stainless steel plate heat exchanger with anti-freeze protection control.

Change over between heating and cooling operation.



Hydrokit with A class water pump			PAW-500WP5G1	PAW-710WP5G1
Hydrokit without pump			PAW-500W5G1	PAW-710W5G1
Cooling capacity		kW	_	<del>-</del>
Cooling capacity (A +35 °C, ou	tlet W 7 °C, inlet W 12 °C)	kW	50,0	67,0
EER (A +35 °C, outlet W 7 °C, i	inlet W 12 °C)	W/W	0,78	0,89
Heating capacity		kW	60,0	80,0
Heating capacity (A +7 °C, W 3	5 °C)	kW	60,9	81,2
COP (A +7 °C, W 35 °C)		W/W	1,15	1,18
Heating capacity (A +7 °C, W 4	5 °C)	kW	60,0	80,0
COP (A +7 °C, W 45 °C)		W/W	1,02	1,04
Heating capacity (A -7 °C, W 3	5 °C)	kW	48,2	50,8
COP (A -7 °C, W 35 °C)		W/W	0,80	0,80
Heating capacity (A -15 °C, W	35 °C)	kW	46,3	50,0
COP (A -15 °C, W 35 °C)		W/W	0,80	0,80
Refrigeration load Pdesign		kW	48,0	_
Energy efficiency class at 35 °	°C 1)		A+	_
N <sub>s,h</sub> (LOT1) <sup>2)</sup>			130,0%	128,0%
Dimension	HxWxD	mm	1000 x 575 x 1110	1000 x 575 x 1110
Net weight		kg	155 (165 with pump)	160 (175 with pump)
Water pipe connector			Rp2 Female thread (50A)	Rp2 Female thread (50A)
Heating water flow (ΔT=5 K. 35 °C)		m³/h	10,32	13,76
Electric backup heater		kW	Not equipped	Not equipped
Flow switch			Equipped	Equipped
Water filter			Equipped	Equipped
Input power with A class water pump / without pump		kW	0,574 / 0,024	0,824 / 0,024
Maximum current with A class water pump / without pump		Α	2,50 / 0,10	3,60 / 0,10
Outdoor unit			U-20GE3E5	U-30GE3E5
Sound power	Normal / Silent	dB(A)	80 / 77	84 / 81
Dimension	HxWxD	mm	2255 x 1650 x 1000	2255 x 2026 x 1000
Net weight		kg	765	880
Dining diameter	Liquid	Inch (mm)	5/8 (15,88)	3/4 (19,05)
Piping diameter	Gas	Inch (mm)	1-1/8 (28,58)	1-1/4 (31,75)
Pipe length range / Pipe length for nominal capacity		m	170 / 7	170 / 7
Elevation difference (in / out)		m	50 (OU above) 35 (OU below)	50 (OU above) 35 (OU below)
Refrigerant (R410A) / CO <sub>2</sub> Eq.		kg / T	11,50 / 24,00	11,50 / 24,00
Operating range	Heat Min ~ Max	°C	-21 ~ +24 (until outlet temperature 45)	-21 ~ +24 (until outlet temperature 45)
Water outlet temperature	Cool Min ~ Max	°C	-15 ~ +15	-15 ~ +15
range	Heat Min ~ Max	°C	+35 ~ +55	+35 ~ +55

Performance calculation in agreement with Eurovent. Sound pressure measured at 1 m from the outdoor unit and at 1,5 m height.

Accessories				
PAW-3WSK	Stacking kit for vertically stacking up to 3 WHE (4 pieces per Kit)			

# **Technical focus**

- · Heating, cooling and DHW
- · A class water pump included (only in P model)
- · Installation up to 80 kW
- · Free DHW from waste heat of engine
- · Compatible with all centralized controllers

- · Maximum distance between outdoor unit and WHE: 170 m
- $\cdot$  Hot water outlet temperatures from 35 °C to 55 °C
- · Chilled water outlet temperatures from -15 °C to +15 °C
- · Minimum outdoor temperature in heating mode: -21 °C





<sup>\*</sup> Stacking kit (PAW-3WSK) is necessary.