Panasonic (< GENERAL INDEX)

# Mini ECOi LE Series R410A

Mini ECOi with extraordinary energy-saving performance and high external static pressure (35Pa).





**Extraordinary savings.** 



High Quality - Panasonic twin rotary compressor.



No extra refrigerant needed up to 50 m <sup>2)</sup>.



High COP mode option 2).



Low height 996 mm.

HIGH ESP

High external static pressure 35 Pa.



Continuous operation at extreme ambient temperatures.



Increased indoor / outdoor capacity ratio up to 130%.

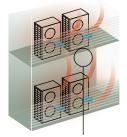
## High external static pressure 35 Pa.

- · High air pressure
- · An efficient blade design
- · Perfect for high class condominiums

When unit is installed on a narrow balcony and exposed to the sun, the barrier at the front side may restrict hot air from being discharged. Heat accumulated in an enclosure can cause over-heating. This may potentially result in damage or shorten the product's life span. A high external static pressure fan sends the air further away from the outdoor unit and through the barrier. This provides better air circulation and distribution.

And a high air pressure of 35 Pa discharges the hot air to a sufficient distance.

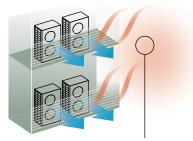
#### Previous model - low pressure.



Heat accumulated.
When the pressure is low, hot air will accumulate in the unit thus affecting its work performance and that of unit above it as well.



#### LE Series - high pressure.

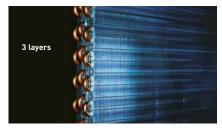


Heat discharged. But with a high pressure of 35 Pa, hot air is sent further away preventing overheating inside the outdoor unit enclosure.



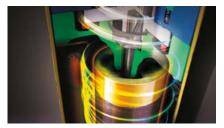
#### **Energy control and reliability**

The Mini ECOi system delivering energy-saving performance, powerful operation, reliability and comfort surpassing anything previously possible.



## Powerful heat exchanger.

3 layers of heat exchanger for all LE Series. LE Series features the same heat exchange volume as conventional model even though it is 15% smaller in size.



## Panasonic twin rotary compressor.

A large capacity Inverter compressor has been adopted. This compressor features wider and 0,1 Hz step Inverter control.



#### Design fan.

Fan braves have been redesigned to inhibit air resistance and to increase efficiency. The larger fan increases air flow while maintaining low noise levels.

## **Energy savings design**



- 1 Panasonic Inverter compressor. A large-capacity Inverter compressor has been adopted. The Inverter compressor is superior in performance with improved partial-load capacity.
- 2 | Printed circuit board. Maintenance is made easier with only 2 PCBs.
- 3 | Accumulator. A large accumulator has been adopted to maintain compressor reliability because of the increased refrigerant quantity, which allows an extended maximum piping length.
- 4 | DC fan motor. Checking load and outside temperature, the DC motor is controlled for optimum air flow.
- 5 | Blade shape. The fan blades have been developed to inhibit air turbulence and increase efficiency. As the fan diameter has been increased, air flow has also increased whilst maintaining a same sound level.
- 6 | Heat exchanger and copper tubes. Optimised heat exchanger and copper tube sizes enhance efficiency. Bluefin condenser with anticorrosion treatment ensures durability in salty and rust-prone environments.
- 7 | Oil separator. A centrifugal separator has been adopted to improve oil separation efficiency and reduce refrigerant pressure loss.

#### Maximum comfort with quiet operation mode

- Quiet operation mode reduces outdoor unit operating sound by 7 dB(A)
- · 4-step set point is available
- · Silent mode 1 maintains rated cooling capacity
- \* Timer setting of quiet operation mode is available in high-spec remote controller.

Silent mode options	Sound pressure level
Silent mode 1	-1,5 dB(A)
Silent mode 2	-3 dB(A)
Silent mode 3	-5 dB(A)
Silent mode 4	-7 dB(A)

Panasonic R410A (< GENERAL INDEX

## Mini ECOi LE2 Series high efficiency 4 to 6 HP · R410A

## Panasonic Mini ECOi. Extraordinary energy-saving.

The most compact ECOi system ever.

- · Outstanding SEER and SCOP
- · Better efficiency even compared to 2 fan outdoor units



HP			4 HP	5 HP	6 HP	4 HP	5 HP	6 HP
Outdoor unit			U-4LE2E5	U-5LE2E5	U-6LE2E5	U-4LE2E8	U-5LE2E8	U-6LE2E8
	Voltage	٧	220 - 230 - 240	220 - 230 - 240	220 - 230 - 240	380 - 400 - 415	380 - 400 - 415	380 - 400 - 415
Power supply	Phase		Single phase	Single phase	Single phase	Three phase	Three phase	Three phase
	Frequency	Hz	50	50	50	50	50	50
Cooling capacity		kW	12,1	14,0	15,5	12,1	14,0	15,5
EER 1)		W/W	4,50	4,06	3,73	4,50	4,06	3,73
Current		Α	13,30 - 12,70 - 12,20	16,30 - 15,60 - 17,00	20,30 - 19,40 - 18,60	4,39 - 4,17 - 4,02	5,58-5,30-5,11	6,71 - 6,37 - 6,14
Input power		kW	2,69	3,45	4,15	2,69	3,45	4,15
Heating capacity		kW	12,5	16,0	16,5	12,5	16,0	16,5
COP 1)		W/W	5,19	4,60	4,27	5,19	4,60	4,27
Current		Α	12,20 - 11,60 - 11,20	17,60 - 16,80 - 16,10	19,10 - 18,20 - 17,50	3,98-3,78-3,64	5,62-5,34-5,14	6,24 - 5,93 - 5,71
Input power		kW	2,41	3,48	3,86	2,41	3,48	3,86
Starting current		Α	1,00	1,00	1,00	1,00	1,00	1,00
Maximum current		Α	17,30	24,30	27,40	7,90	10,10	10,70
Maximum input pov	wer	kW	3,50 - 3,66 - 3,82	4,92 - 5,14 - 5,37	5,61 - 5,86 - 6,12	4,34 - 5,09 - 5,28	6,25 - 6,55 - 6,82	6,62 - 6,97 - 7,23
Maximum number	of connectable indoor un	its <sup>2)</sup>	7 (10)	8 (10)	9 (12)	7(10)	8(10)	9 (12)
External static pres	sure	Pa	0~35	0~35	0~35	0~35	0~35	0~35
Air flow		m³/min	69	72	74	69	72	74
	Cool	dB(A)	52	53	54	52	53	53
Sound pressure	Cool (Silent 1/2/3/4)	dB(A)	50,5/49/47/45	51,5/50/48/46	52,5/51/48/46	50,5/49/49/47	48,5/50/48/46	48,5/50/48/46
	Heat	dB(A)	54	56	56	54	56	56
Sound power	Cool / Heat	dB(A)	69/72	71/75	73/75	69/72	71/75	73/75
Dimension	HxWxD	mm	996×980×370	996 x 980 x 370	996×980×370			
Net weight		kg	106	106	106	106	106	106
Dining diameter	Liquid	Inch (mm)	3/8 (9,52)	3/8 (9,52)	3/8 (9,52)	3/8 (9,52)	3/8 (9,52)	3/8 (9,52)
Piping diameter	Gas	Inch (mm)	5/8 (15,88)	5/8 (15,88)	5/8 (15,88)	5/8 (15,88)	5/8 (15,88)	5/8 (15,88)
Maximum piping le	ngth (total)	m	150 (180)	150 (180)	150 (180)	150 (180)	150 (180)	150 (180)
Elevation difference	e (in / out)	m	50 (OU above) / 40 (OU below)					
Refrigerant (R410A	) / CO <sub>2</sub> Eq.	kg / T	6,70(14,40)/ 13,9896	6,70(14,40)/ 13,9896	6,70(14,40)/ 13,9896	6,70(14,40)/ 13,9896	6,70(14,40)/ 13,9896	6,70(14,40)/ 13,9896
Maximum allowable capacity ratio	e indoor / outdoor	%	50~130	50~130	50~130	50~130	50~130	50 ~ 130
0	Cool Min ~ Max	°C	-10~+46	-10~+46	-10~+46	-10~+46	-10~+46	-10~+46
Operating range	Heat Min ~ Max	°C	-20~+18	-20~+18	-20~+18	-20~+18	-20~+18	-20~+18

ErP data 3)						
SEER 4)	7,85	7,48	7,25	7,85	7,48	7,25
$\eta_{s,c}$	311,0%	296,2%	286,8%	311,0%	296,2%	286,8%
SCOP 4)	4,87	4,40	4,24	4,87	4,40	4,24
$\eta_{s,h}$	191,8%	172,9%	166,7%	191,8%	172,9%	166,7%

1) EER and COP calculation is based in accordance to EN 14511. 2) In case of 1,5 kW indoor units connection, able to connect maximum 12 indoor units. 3) SEER / SCOP and  $\eta_{sc}/\eta_{sh}$  are in accordance with ErP test data for F2 type variable static pressure hide-away indoor units. 4) SEER / SCOP is calculated based on the seasonal space cooling / heating efficiency "ŋ" values of the COMMISSION REGULATION (EU) 2016/2281. SEER, SCOP = (ŋ + Correction) × PEF.

## For light commercial use

Mini ECOi allows easier installation in condominiums and medium sized buildings with limited spaces. Utilising R410A and DC Inverter technology, Panasonic offers VRF to a new and growing market.

## Reduced height of 996 mm

In addition to raising efficiency, the outdoor unit has been designed to be as compact as possible. It can now be installed in places that were previously too small.

#### **Technical focus**

- · 50 m piping without additional refrigeration charge
- · High static pressure 35 Pa
- · High COP mode selectable with maintenance remote controller
- · Selectable silent mode























## Mini ECOi LE1 Series high efficiency 8 and 10 HP · R410A

## Prepare to be blown away by Panasonic's Mini VRF system.

The Mini VRF compact system is the ideal solution for minimum outdoor space.

Panasonic extends the Mini VRF range by 8 and 10 HP units.

- · Piping flexibility with 150 m maximum length
- · High efficiency



НР			8 HP	10 HP
Outdoor unit			U-8LE1E8	U-10LE1E8
	Voltage	٧	380 - 400 - 415	380 - 400 - 415
Power supply	Phase		Three phase	Three phase
	Frequency	Hz	50	50
Cooling capacity		kW	22,4	28,0
EER 1]		W/W	3,80	3,11
Current		Α	9,60 - 9,15 - 8,80	14,70 - 14,00 - 13,50
Input power		kW	5,89	9,00
Heating capacity		kW	25,0	28,0
COP 1]		W/W	4,02	3,93
Current		A	10,20 - 9,65 - 9,30	11,60 - 11,10 - 10,70
Input power		kW	6,22	7,13
Starting current		A	1,00	1,00
Maximum current		Α	13,70	19,60
Maximum input power		kW	9,16	13,10
Maximum number of connectal	ble indoor units <sup>2]</sup>		15	15
External static pressure		Pa	0~35	0~35
Air flow		m³/min	150	160
	Cool	dB(A)	60	63
Sound pressure	Cool (Silent 1/2/3)	dB(A)	57/55/53	60/58/56
	Heat	dB(A)	64	65
Sound power	Cool / Heat	dB(A)	81/85	84/86
Dimension	HxWxD	mm	1500 x 980 x 370	1500 x 980 x 370
Net weight		kg	132	133
Dining diameter	Liquid	Inch (mm)	3/8 (9,52) 3) / 1/2 (12,70) 4)	3/8 (9,52) 31 / 1/2 (12,70) 41
Piping diameter	Gas	Inch (mm)	3/4(19,05)3/7/8(22,22)4)	7/8 (22,22) 3 / 1 (25,40) 4)
Maximum piping length (total)		m	7,5 ~ 150 (7,5 ~ 300)	7,5~150 (7,5~300)
Elevation difference (in / out)		m	50(OU above)/40(OU below)	50 (OU above) / 40 (OU below)
Refrigerant (R410A) / CO <sub>2</sub> Eq.		kg / T	6,30 (24,00) / 13,1544	6,60(24,00)/13,7808
Maximum allowable indoor / ou	utdoor capacity ratio	%	50 ~ 130	50~130
Onenating page	Cool Min ~ Max	°C	-10~+46	-10~+46
Operating range	Heat Min ~ Max	°C	-20~+18	-20~+18

ErP data 5)		
SEER 6)	6,27	6,37
$\eta_{s,c}$	247,9%	251,8%
SCOP 6)	4,24	4,31
$\eta_{s,h}$	166,4%	169,5%

1) EER and COP calculation is based in accordance to EN 14511. 2) If the heating utilized, it is necessary to increase 1 size with respect to the main liquid pipe, depending on the combination of the indoor unit. 3) Under 90 m for ultimate indoor unit. 4) Over 90 m for ultimate indoor unit. If the longest piping equivalent length exceeds 90 m, increase the sizes of the main tubes by 1 rank for gas and liquid pipes. 5) SEER / SCOP and  $\eta_{s,c} / \eta_{s,c}$  are in accordance with ErP test data for F2 type variable static pressure hide-away indoor units. 6) SEER / SCOP is calculated based on the seasonal space cooling / heating efficiency " $\eta$ " values of the COMMISSION REGULATION (EU) 2016/2281. SEER, SCOP =  $|\eta|$  + Correction) × PEF.

## Increase external static pressure

When unit is installed on a narrow balcony, any barrier in front will be an obstacle. High external static pressure will overcome this obstacle and maintain operating capacity.

## High ambient temperature performance

Cooling operation range up to 46 °C. The system can maintain the rated (100%) capacity up to 40 °C by 8 HP model and up to 37 °C by 10 HP model.

## **Technical focus**

- · Connection of up to 15 indoor units
- · Quiet operation mode (one of the lowest in the market)
- High ambient temp performance
- · High static pressure 35 Pa



















